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Extrusion head for multicavity extruder - with means for adjusting flow rate of rubber or plastics

in each of several flow passages

Patent Assignee: TOYODA GOSEI KK

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Patent Family (2 patents, 1 country)

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Alerting Abstract: JP A

Extrusion head having several branch flow passages is designed to allow the flow rate of a raw material to be adjusted separately for each passage even during operation. A cylinder having a bottom is coaxially positioned in each branch flow passage and fixed to the main body of the head by arms extending at right angles to the length of the passage.

A piston is slidably inserted into the cylinder and has a tapered portion projected from the cylinder. This portion corresponds to a tapered hole formed in the top end of each branch passage. The piston is provided with positioning means.

International Classification (Additional/Secondary): B29F-003/04

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